



# TECHNICAL DATA SHEET

<b>Product Name:</b>	3 to 1 Sealer
<b>Product Numbers:</b>	AC641, AC645
<b>Description:</b>	A high concentrate clear waterborne primer/sealer/chalk binder.
<b>Suggested Uses:</b>	A primer coat for all chalky surfaces, masonry, stucco, wood, brick, cement tile, aluminum, primed metal and all previously painted surfaces.
<b>Colors:</b>	Milky liquid that dries clear.
<b>Finish:</b>	Low Sheen
<b>Vehicle Type:</b>	Acrylic
<b>Solvent Type:</b>	Water
<b>VOC:</b>	<50 gm/l
<b>Flash Point:</b>	Non-Flammable
<b>Solids %:</b>	60%
<b>Weight Per Gallon:</b>	11 Pounds
<b>Recommended Wet Film:</b>	<1 Mil
<b>Recommended Dry Film:</b>	<1 Mil
<b>Viscosity:</b>	Water thin after dilution.

- Coverage:** Theoretical coverage using a flood coat is 1000 sq. ft per gallon. Material losses during application and surface texture will vary and must be taken into account when estimating job requirements.
- Recommended Dry Time:** 1 to 2 hours in direct sunlight; dry times may vary depending on air temperature, wind, humidity and applied thickness.
- Surface Preparation:** Masonry: Remove all loose paint, dirt, mildew and chalk by high pressure water cleaning or other methods to obtain a sound surface. Metal: May be applied directly to weathered aluminum and galvanized steel. Wood: Can be used over previously painted wood.
- Mix Ratio:** Mix three (3) gallons of water to one (1) gallon of Acrylux 3 to 1 Sealer.
- Application:** Apply with a brush, roller, airless sprayer or general purpose pump-up sprayer. Tip size : .015 to .035 (low pressure).
- Packaging:** 1 Gallon, 5 Gallon
- Safety Information:** Use with adequate ventilation. Do not ingest. Avoid prolonged contact with the skin. Wash immediately after use and before smoking and eating. Avoid breathing vapors and mist. In case of eye contact, flush eyes immediately with water and continue for at least 15 minutes and consult a physician. Close container after each use. Keep out of the reach of children. If you scrape, sand, or remove old paint, you may release lead dust. Lead is toxic. Exposure to lead dust can cause serious illness, such as brain damage, especially in children. Pregnant women should also avoid exposure. Wear a NIOSH-approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1.800.424.LEAD or log on to [www.epa.gov/lead](http://www.epa.gov/lead).